# AIRCRAFT TECHNICAL RECORD

Section 3. ENGINE LOG



# ENGINE DATA

		Austro Engine ambit
2. N	Model	E4P-C
3. 8	Specification	E0008IEN
	Manufacturer's Serial Number	E47-C-00189
5. D	Date of Manufacture	July 2018
	12	

DATE	THE RIN	TIME SINCE CVERNALE	C	CLES	DESCRIPTION OF WORK TO	
1 1	HOURS min	HOURS mi	n Sub Total	TOTAL	DESCRIPTION OF WORK PERFORM (INSPECTION, REPAIRS, REPLACEMENT)	
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FORWARD	,,	-	+	1		
Dia Dia	mond	DIAMOND AIRCRAP D.O.T. APPROVED I ORGANIZATION 181	MAINTENANCE -93	-		
Registration Authorie Total Time	204	AC Serial Number 6: Ways Order 8	2 095 O 071970	-		
Engine LH SN	E4P-C-20189	Engine UHTT: 3	24			
	4P. S.N. E4P-C-00	189, installed on Air	rcraft DA 62			
<ul> <li>Total Tir</li> </ul>	095, LEFT ne Engine brought fo	orward: 32.4 hrs				
<ul> <li>EECU si</li> <li>Engine si</li> </ul>	oftware installed: VC and documentation in	33_2P_06_21	Mod's and/or			
STC's in	corporated, none for	und		-		
complie			ice Bulletine			
- AWD Bi	weekly checked th Austro MM E4.08.04	ru 2018-20 Lilatest revision for	component			
inspectio	interval	8	Component			
	pection due: 100 hr i					
The Maintenance	Described has been po Airwor	erformed IAW the App thiness	licable Standan	d of		
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	ACA	) 00	T 1 1 201			
ACAT		Date:	T 1 1 201	0		
	161.93			_	DIAMONO AIRCRAFT WO.  D.O.T. APPROVED MAINTENANCE ORGANIZATION161-93	
					Deviation: NS20RA AC Serial Number: 62 095	
				100	Registration: 34.6 Work Order: S0 071970 Airtname Total Time: 34.6 Work Order: S0 071970 Edpirio LH SN: E4P-C-00189 Engine LH TT: 34.5	
					<ul> <li>LH propeller governor speed stop adjusted as required</li> </ul>	
				-		
				-	The Maintenance Described has been performed IAW the Applicable Standard of Altworthiness	
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DATE	TIME RUN		TIME SINCE OVERHAUL		CYCLES	
1 1	HOURS	min	HOURS	min	Sub Total	TOTAL

DESCRIPTION OF WORK PERFORMS

BPOHGHT F(



### ABSOLUTE AERO

MAINTENANCE

21889 Skywest Drive, Hayward, CA 94541 · 510 782-6591

**ENGINE ENTRY** 

WORK ORDER: 2587 AIRCRAFT: N520RA TACH: 103.0 TSOH: N/A TTE: 103.0

L/H ENGINE MODEL: Austro E4P-C S/N: E4P-C-00189

DATE: 12/12/2019

Complied with Austro MSB-E4-026/1 Electrical Harness Inspection and MSB-E4-003/24 EECU software update. Completed all 100 hour servicing using service kit (P/N: DA42-AE-100KIT). Drained and sampled oil. Removed and replaced oil filter with new. Examined old oil filter element, no contaminants found. Serviced engine with 6.5 liters of Aeroshell Diesel Ultra oil. Drained and sampled gearbox oil. Inspected and reinstalled gearbox oil filter. Serviced gearbox to fill using new Shell Spirax S6 GXME 75W80 oil. Pressure tested coolant system. Ground ran engine, leak and ops check good. No defects noted at this time. Downloaded ECU engine log file and event recorder. Verified AD's current through FAA AD biweekly 2019-25. All work completed in accordance with the Diamond DA 62 and Austro E4 Maintenance Manuals. —END

I certify that this engine has been inspected in accordance with FAR 43 Appendix D (100 Hour Inspection) and has been determined to be in an airworthy condition.

Brandon Thompson A&P / IA 3212565





### **ABSOLUTE AERO**

MAINTENANCE

21889 Skywest Drive, Hayward, CA 94541 · 510 782-6591

**ENGINE ENTRY** 

WORK ORDER: 2984 AIRCRAFT: N520RA TACH: 163.5 TSOH: N/A TTE: 163.5

L/H ENGINE MODEL: Austro E4P-C S/N: E4P-C-00189

DATE: 12/15/2020

Complied with Austro MSB-E4-003/25 EECU software update. Completed all 100-hour servicing using service kit (P/N: DA42-AE-100KIT). Drained and sampled oil. Removed and replaced oil filter with new. Examined old oil filter element, no contaminants found. Serviced engine with 6 liters of Aeroshell Diesel Ultra oil. Drained and sampled gearbox oil. Inspected and reinstalled gearbox oil filter. Serviced gearbox to fill using new Shell Spirax S6 GXME 75W80 oil. Pressure tested coolant system. Ground ran engine, leak and ops check good. No defects noted at this time. Downloaded ECU engine log file and event recorder. AD 2020-14-07 "failure of the fuel injectors and timing chain" is applicable. Timing chain is original at this date, and there have been no windmilling restarts performed since new. Timing chain replacement is due before further flight, before it exceeds 900 hours in service, or within 100 flight hours of experiencing a windmilling restart, whichever occurs LATER. Fuel injector replacement is due before Tach: 900.0. AD 2020-15-05 verified revised procedure already incorporated in the AFM. No further action required. Verified AD's current through FAA AD biweekly 2020-25. All work completed in accordance with the Diamond DA 62 and Austro E4 Maintenance Manuals. —END

I certify that this engine has been inspected in accordance with FAR 43 Appendix D (100 Hour Inspection) and has been determined to be in an airworthy condition.

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PREVIOUS TOTALS

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Brandon Thompson A&P / IA 3212565

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Take Flight Aviation LLC - 49 Hangar Road - Montgomery, NY 12549 - 8454574188

N520RA TACH: 271.5

### Austro, S/N: E4P-C-00189

May 03, 2021

- 1. Performed Annual inspection I/A/W AC43.13 Appendix D using Diamond DA62 AMM and Austro Engine Maintenance Manual as refer-Engine ground run performed pre-inspection and engine data downloaded.
- Engine ground full performed. Removed and replaced oil filter with new filter p/n: E4A-52-100-802 from Austro Engine 100 hour kit. Engine
   Oil change performed. Removed and replaced oil filter with new filter p/n: E4A-52-100-802 from Austro Engine 100 hour kit. Engine
   Oil change performed. Removed and replaced oil filter with new filter p/n: E4A-52-100-802 from Austro Engine 100 hour kit. Engine Oil change performed. Reflicted and Diesel Ultra Engine Oil. Installed (15) 5W30LT - Aeroshell, Installed (1) E4A-52-000 - kit-100 hour. serviced with 7.5 liters of Aeroshell Oil Diesel Ultra Engine Oil. Installed (15) 5W30LT - Aeroshell, Installed (1) E4A-52-000 - kit-100 hour. Removed and replaced fuel filter with new filter p/n: WK724/3.
- Removed and replaces the filter and drain plug. Filled gear box with 2.3L of Shell Spiral Se GYME 75W 90 at drain plug. Reinstalled filter and drain plug. Filled gear box with 2.3L of Shell Spiral S6-GXME 75W-80 oil.
- Visually inspected alternator, engine wiring harness and sensors, rear belt drive system, cylinder head drain, full fuel system, waste gate controller, exhaust system, and engine breather line. No defects noted.
- Cooling system inspected. Coolant mixture ratio tested good. Verified proper operation of coolant tank pressure relief valve. Ops check
- 8. Alternate air and cabin heat systems both inspected and verified for proper operation.
- 9. Air intake and turbo charging system inspected. Removed, cleaned, serviced and reinstalled K&N air filter assembly. V-Band clamp on turbo charger inspected for defects, none found.
- 10. Inspected engine mounts for cracks, deterioration, or loose hardware.
- Performed post-maintenance engine ground run. Performed leak check, none found. Downloaded EECU engine data.
- 12. All routine service items performed.
- Verified AD compliance through this date.

With respect to the work performed, this engine I is approved for return to service. Details of work performed are on file with Take Flight Aviation LLC under work order: WO\_794.

James T. Markey IA AP3166872IA

Diamond

Engine L - page 1 of 1

Take Flight Aviation LLC - 49 Hangar Road - Montgomery, NY 12549 - 8454574188

**N520RA** Hobbs: 229.3

wp: WO\_911

Austro, S/N: E4P-C-00189 TACH: 374.4

August 16, 2021

- 1. Performed Annual inspection I/A/W 14 CFR part 43 Appendix D using Diamond DA62 checklist, Aircraft Maintenance Manual and Austro Engine Maintenance Manual as references.
- Engine ground run performed pre-inspection and engine data downloaded.
- 3. Oil change performed. Removed and replaced oil filter with new filter p/n: E4A-52-100-802 from Austro Engine 100 hour kit. Engine serviced with 7.5 liters of Aeroshell Oil Diesel Ultra Engine Oil. Installed (15) P/N 5W30LT - Aeroshell , Installed P/N E4A-52-000 - kit-100 hour.
- Removed and replaced fuel filter with new filter p/n: WK724/3.
- 5. Gear box oil filters removed and inspected for particles, none found. Gear box oil drained and sampled, no particles found on magnetic drain plug. Reinstalled filter and drain plug. Filled gear box with 2.3L of Shell Spiral S6-GXME 75W-80 oil.
- 6. Visually inspected alternator, engine wiring harness and sensors, rear belt drive system, cylinder head drain, full fuel system, waste gate controller, exhaust system, and engine breather line. No defects noted.
- 7. Cooling system inspected. Coolant mixture ratio tested good. Verified proper operation of coolant tank pressure relief valve. Ops check
- 8. Alternate air and cabin heat systems both inspected and verified for proper operation.
- 9. Air intake and turbo charging system inspected. Removed, cleaned, serviced and reinstalled K&N air filter assembly. V-Band clamp on turbo charger inspected for defects, none found.
- Inspected engine mounts for cracks, deterioration, or loose hardware.
- 11. Performed post-maintenance engine ground run. Performed leak check, none found. Downloaded EECU engine data.
- All routine service items performed.
- Verified AD compliance through this date.
- Turbo waste gate controller removed from L/H engine and replaced with new unit. Installed P/N E4A-41-120-000 Actuator.

I certify this aircraft was inspected in accordance with an Annual Inspection, this engine is determined Airworthy and is approved for return to service. Details of work and inspected in accordance with an Annual Inspection, this engine is determined Airworthy and is approved for return to service. Details of work performed are on file with Take Flight Aviation LLC under work order: WO\_911.

James T. Markey IA AP3166872IA

wo:	WO	970	

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520RA obbs: 230.9			Tach: 374.5	Austro,	5/N: E4P-C-00	189	August 21,
	aced INOP			or with serv	riceable unit.	P/N P-877-16. Installed	P/N P-877-16 - Prop. Governor
141H/G 12/16.							
n respect to the ormed are on fil	work perfor le with Take	med, Flight	Aviation LLC	under work	corder: WO_9	ed airworthy and is appro 70.	oved for return to service. Details
es T. Markey IA	AP316687	2IA	you	Much			
	-,1	1					
	Registra	ation #	t: N520RA				TACH: 516.60
			r: Austro Engines		-	BLUE LINE	HOBBS: 439.20
	Se Part/Mo		o: E4P-C-00189 o: E4P		-	TECHNICAL SERVICES	A/C Total Time: 516.60 Engine TSN: 516.60
	Work Or						Date: 09/07/2022
	THE AIR IN ACCO AVIATIO SERVICE Pertinen	CRAFT, ORDANC ON REG	, AIRFRAME, ENG CE WITH BLUE LII ULATIONS AND I	INE, PROPELL NE TECHNICAL S APPROVED V	SERVICES LLC AI	EIDENTIFIED ABOVE WAS REP ND CURRENT MAINTENANCE RI WORK PERFORMED AT THIS 1	ULES OF THE FEDERAL TIME IN RETURN TO
	Date: 9/	)//	2022 Sign	nature:	AP Number:	3352118JA	Work Order: 534
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E:

Registration #: N520RA Manufacturer: Austro Engines

Serial No: E4P-C-00189

Part/Model No: E4P Work Order No: 1843



TACH: 646.40 HOBBS: 603.60 A/C Total Time: 646.40

Engine TSN: 646.40

Date: 10/07/2023

100/200/300/600hr and Annual Inspection. Drained engine oil, pulled sample. Serviced engine with 7 Lts of
Aeroshell Ultra Diesel and using 100hr kit (P/N: E4A-52-000-KIT). Replaced fuel filter (P/N: WK724-3). Performed
300hr gearbox service: drained oil and serviced with Spirax GSX 75W-80 and replaced filter with new (P/N:
E4A-70-000-806). Topped off coolant with G48. Ground run and leak check good. Checked all ADs for compliance. I
certify this engine has been inspected IAW a 100/200/300/600hr and Annual inspection per FAR 43 App. D and
Austro MM and was determined to be in an airworthy condition.

- Replaced flywheel with new (P/N: E4PB-73-000-000-KIT) with new screws (P/N: E4A-73-000-801). Next inspection due 946.4 TT. Next replacement due 1246.4 TT.
- Replaced high pressure fuel pump with new (P/N: E4A-30-000-BHY, S/N: 22-10-07-02-00260) using new gaskets 2
  ea (P/N: DIN7603-12X16X2.0) and new sealing rings 2 ea (P/N: DIN7603-A12X16-AL). High pressure pump
  replacement next due 1246.4TT.
- Updated ECU version to V.26.

THE AIRCRAFT, AIRFRAME, ENGINE, PROPELLER, OR APPLIANCE IDENTIFIED ABOVE WAS REPAIRED AND/OR INSPECTED IN ACCORDANCE WITH BLUE LINE TECHNICAL SERVICES LLC AND CURRENT MAINTENANCE RULES OF THE FEDERAL AVIATION REGULATIONS AND IS APPROVED WITH RESPECT TO WORK PERFORMED AT THIS TIME IN RETURN TO SERVICE.

Pertinent details of maintenance are held in this Maintenance Facility under Work Order No 1843 dated .

Date:	10/07	12023	Signature: Rulul Wannet	Work Order: 1843
7	1		AD Number: APP 333,17.20 1A	

Registration #: N520RA Manufacturer: Austro Engines

Serial No: E4P-C-00189

Part/Model No: E4P Work Order No: 2380 BLUE LINE TECHNICAL SERVICES

TACH: 731.70

HOBBS: 722.50 A/C Total Time: 731.70

> Engine TSN: 731.70 Date: 02/23/2024

Installed new exhaust gaskets P/N E4A-04-000-001 on LH engine.

THE AIRCRAFT, AIRFRAME, ENGINE, PROPELLER, OR APPLIANCE IDENTIFIED ABOVE WAS REPAIRED AND/OR INSPECTED IN ACCORDANCE WITH BLUE LINE TECHNICAL SERVICES LLC AND CURRENT MAINTENANCE RULES OF THE FEDERAL AVIATION REGULATIONS AND IS APPROVED WITH RESPECT TO WORK PERFORMED AT THIS TIME IN RETURN TO SERVICE.

Pertinent details of maintenance are held in this Maintenance Facility under Work Order No 2380 dated .

Date: 2/23/24 Signature: 5-B- Work Order: 2380

AP Number: 3213942

Engine L page 1 of 1



Take Flight Aviation LLC · 49 Hangar Road · Montgomery, NY 12549 · 8454574188

N520RA Hobbs: 765.4 Austro, S/N: E4P-C-00189

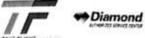
October 25, 2024

55.4 Tach: 764.7

L/H engine borescoped as required in order to inspect for signs of head gasket damage. Borescope results showed beginning failure of head gasket on L/H engines. Recommended replacement of both head assemblies and confirmed best course of action with Diamond. Diamond recommended replacement of both engine head assemblies IAW Diamond / Austro AHY to BHY conversion in response to head gasket damage. Removed and replaced LH engine head assy and assosciated parts with new assembly as required IAW AHY to BHY conversion. Aircraft ground-run as required in order to test engines. L/H Engine inspected for leaks or failures with no issues noted. Aircraft test flown IAW MM to flight-test engine operations. Aircraft flight-test indicated no issues. Reinspected L/H engine after test-flight for leaks as required with no issues noted. All ops. checked good with no defects noted. Installed P/N E4A-00-M02-BHY - Cylinder Head Assembly S/N: 03654, Installed P/N HU615/3x - Oil filter, Installed (7) P/N 5W30LT - Aeroshell, Installed P/N WK724-3 - Fuel filter, Installed (4) P/N E4A-03-000-801 - Austro Engine Gasket, Installed (10) P/N E4A-01-000-201 -Cylinder Head Screw, Installed P/N E4A-41-300-801 - 24V Change-Over Valve Rev/Lot: AA2, Installed P/N E4A-04-000-002 - Exhaust Gasket Rev/Lot: RC2103941, Installed (6) P/N DIN6797-A6, 4-A2 - Toothed Lock Washer, Installed P/N E4A-01-000-401 - Gasket, Installed P/N E4A-01-000-402 - Gasket, Installed (6) P/N Din6797-6.4-A - Din6797-6.4-A, Installed (3) P/N ISO4017-M8X20-10.9 - Bolt, Hex Head M8x20, Installed (3) P/N NL8 - Nord-Lock M8/8, 7/13, 5/2, Installed P/N E4A-33-000-804 - E4A-33-000-804, Installed (4) P/N DIN7603-12x16x2.0 - Ring Seal Rev/Lot: RC1801862, Installed (4) P/N OR\_7.8X3.2-ACM70 - O-Ring Rev/Lot: RC2105515, Installed P/N E4A-05-000-104 - Engine Gasket Rev/Lot: RC2200512, Installed P/N E4A-56-100-000 - E4A-56-100-000, Installed P/N E4A-55-100-000 - E4A-55-100-000, Installed P/N AEP-00391-C-301 - AEP-00391-C-301, Installed (4) P/N DIN7603-14X18X2.0 -Copper Gasket, Installed P/N E4A-04-000-005 - Gasket, Installed P/N E4A-15-000-102 - O-Ring Cylinder Head Cover, Installed P/N OR 6x2-FPM75 - O-Ring 6x2, Installed P/N AEP-00361 - Restrictor for MSB-E4-029/2 Austro, Installed P/N E4A-23-30B-000 - Assy, Camshaft Exhaust, Installed P/N E4A-76-400-401 - Sealing Ring Rev/Lot: RW2000392-10000, Installed P/N E4A-14-100-301 - E4A-14-100-301, Installed P/N E4A-32-100-000 - Oil Drain Line, Installed (12) P/N ISO7044-M8-8-Cu - M8 Locknut Rev/Lot: RC2105742, Installed (2) P/N DIN7603-A12X16-AL - 12 x 16 O-Ring Rev/Lot: RC2101033, Installed P/N E4A-23-40B-000 - Assy, Camshaft Intake, Installed P/N DIN3771-9X1.8-FPM75 - O-Ring 9x1, 8 FPM75, Installed (2) P/N DIN3771-18X1.5-FPM75 - O-Ring 18x1, 5 FPM75, Installed (2) P/N OR\_8X1-FPM75 - O-Ring, Installed (4) P/N E4A-03-000-201 - Screw, Installed (4) P/N E4A-04-000-001 - Manifold Gasket Rev/Lot: RC2202330, Installed P/N E4A-95-R15-000 - Repair Kit CAS1-CAS2 cable, Installed (4) P/N E4A-04-000-805 -Spherical Washer Rev/Lot: RC2105504, Installed P/N OR\_63.17X2.62-FPM75 - O-Ring, Installed (2) P/N DIN6921-M6X16-8.8 - DIN6921-M6X16-8.8, Installed (2) P/N E4A-41-300-803 - 1-Ohr-Klemme 10.3 - 12.3 mm- Clamp, Installed (4) P/N DIN5401-10-G20 - Ball, 10mm G20, Installed (2) P/N DIN7603-A10x13.5-AL - 10 x 13.5 Washer, Installed P/N E4A-01-000-409 - CYLINDER HEAD GASKET, Installed P/N E4A-04-000-003 - Exhaust Gasket Rev/Lot: RC2107518, Installed (4) P/N E4A-04-000-806 - M8 x 40 Bolt Rev/Lot: RC2200369, Installed (4) P/N E4A-04-000-804 - Conical Washer Rev/Lot: RC2200031, Installed (4) P/N E4A-03-000-301 -Injector Clamp, modified, Installed P/N E4A-07-000-201 - Sprocket, Installed P/N E4A-07-000-201 - Sprocket, Timing Chain, Installed

P/N 2142110 - M10 Hex N	ut w/ Flange.	
up and functional check	of work completed satisfactory	
nes T. Markey A&P 31668	12 Juni may	ly
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Engine L (Annual) - page 1 of 1



Take Flight Aviation LLC - 49 Hangar Road - Montgomery, NY 12549 - 8454574188 Austro, E4P-C, S/N: E4P-C-00190 October 25, 2024 N520RA Tach: 764.7 Hobbs: 765.4 1. Performed Annual inspection I/A/W 14 CFR part 43 Appendix D using Diamond DA62 AMM and Austro Engine Maintenance Manual as references. Engine ground run performed pre-inspection and engine data downloaded. 2. Engine ground ran post2. Engine ground ran post3. Oil change performed: Drained oil and removed oil filter. Inspected oil filter for contamination with no defects noted. Installed. Oil change performed. Drained oil filter as required. Engine serviced with oil as required. Installed P/N E4A-52-000 - kit-100 torqued, and sales, in as required, and sales, in as required, and sales, in the sales Removed and replaced fuel filter with new filter p/n: WK724/3. 5. Gear box oil filters removed and inspected for particles, none found. Gear box oil drained and sampled, no particles found on Gear box of filled and sampled, no particle magnetic drain plug. Reinstalled filter and drain plug. Filled gear box with 2.3L of Shell Spiral S6-GXME 75W-80 oil. 6. Visually inspected alternator, engine wiring harness and sensors, rear belt drive system, cylinder head drain, full fuel system, waste gate controller, exhaust system, and engine breather line. No defects noted. Cooling system inspected. Coolant mixture ratio tested good. Verified proper operation of coolant tank pressure relief valve. Ops check good. 8. Alternate air and cabin heat systems both inspected and verified for proper operation. 9. Air intake and turbo charging system inspected. Removed, cleaned, serviced and reinstalled K&N air filter assembly. V-Band clamp on turbo charger inspected for defects, none found. Inspected engine mounts for cracks, deterioration, or loose hardware. 11. Performed post-maintenance engine ground run. Performed leak check, none found. Downloaded EECU engine data. All routine service items performed. Verified AD compliance through this date. 14. Removed and replaced LH engine turbo waste gate clip with new as required. Installed P/N E4A-41-120-000 - Waste Gate Controller. Removed and replaced LH engine dipstick with new as required. Installed P/N E4A-51-100-000-040 - Dipstick. Removed and replaced LH engine turbo charger with new. Installed S/N: AD-608700-00128. 17. Cleaned and applied heat paint on LH engine injector cover as required. Installed P/N HENSOTHERM2K - Fire Paint Base, Installed P/N HENSOTOP84A - Fire Paint Top Coat. 18. Removed and replaced the RH oil pressure sensor. Installed P/N E4A-52-100-801 - OIL/FUEL PRESSURE SENSOR. I certify that this engine (L/H) has been inspected in accordance with an Annual Inspection, and that this engine has been determined airworthy and is approved for return to service. James T. Markey IA 3166872